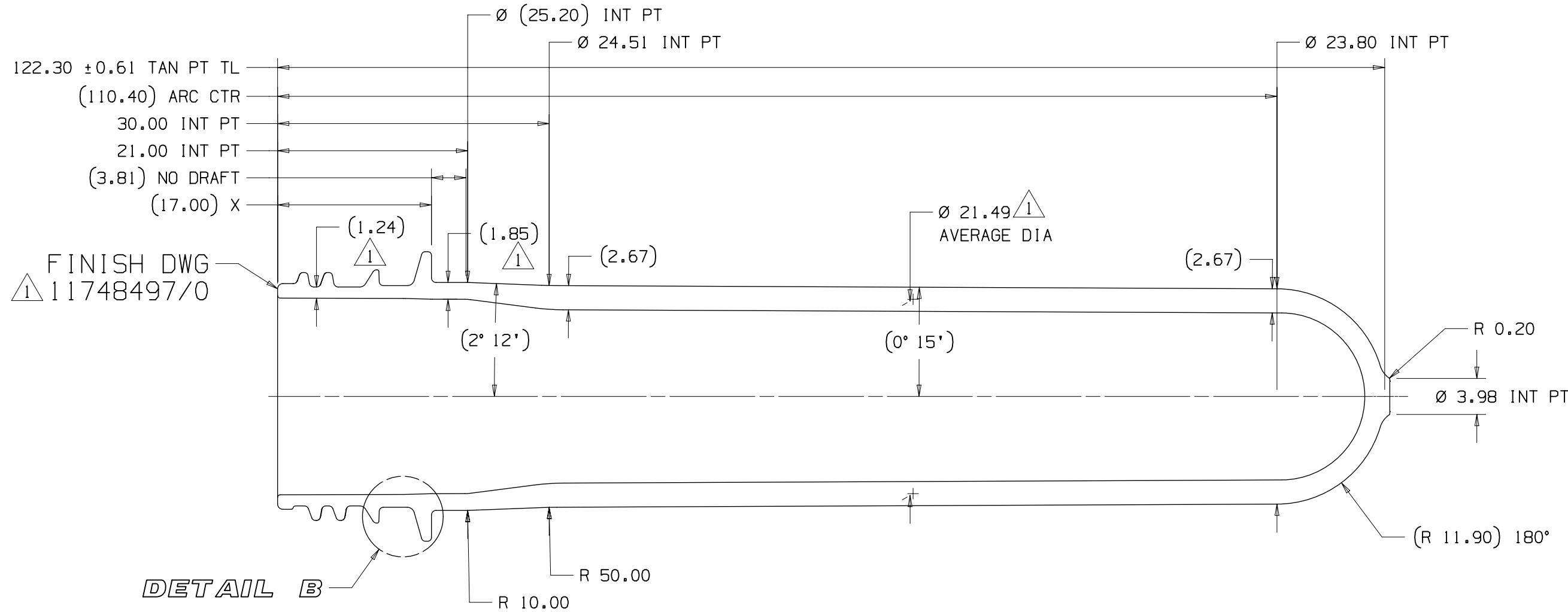


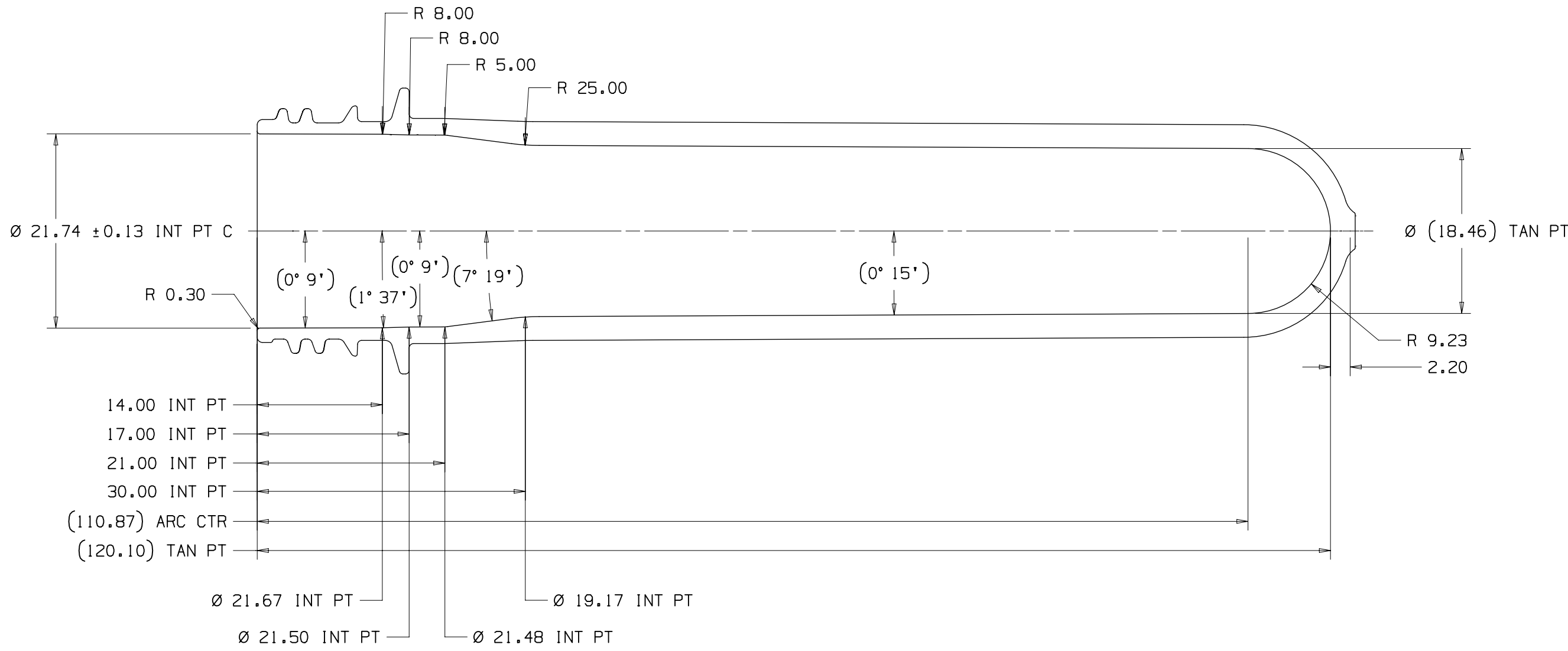
ENGRAVING
VIEW
SIDE A
(OPERATOR)
SCALE 2:1

TOP VIEW
SCALE 2:1

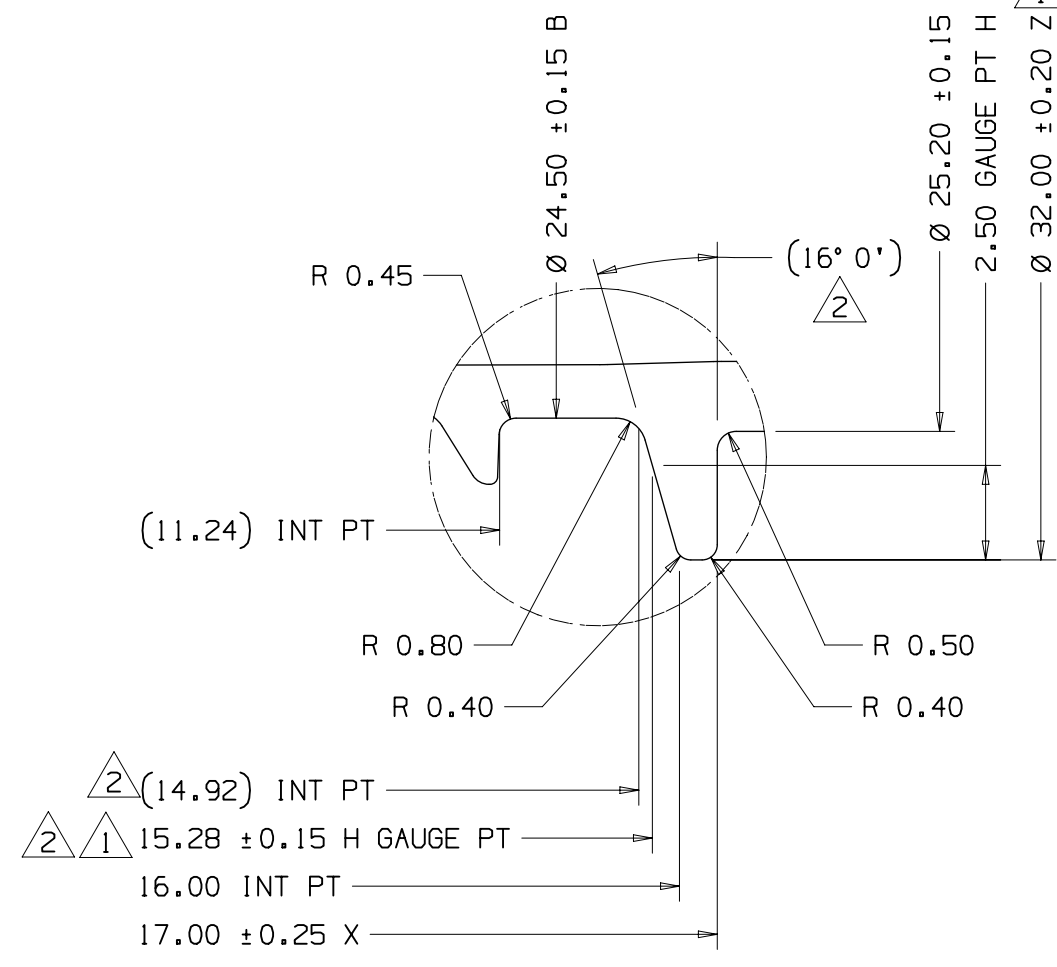
ENGRAVING
VIEW
SIDE B
(NON-OPERATOR)
SCALE 2:1



SECTION A-A
CAVITY SIDE DIMENSIONS
SCALE 2:1



SECTION A-A
CORE SIDE DIMENSIONS
SCALE 2:1



DETAIL B
SCALE 5:1

PROJECT	XXXXXXXX	SIDE A1 W2 5 SIDE B1 01 To 48
MAIN PROJ.	XXXXXXXX	SPACES A1 W2 5 SIDE B1 48 To 52
PROJECT	XXXXXXXX	SIDE B1 1 To 2 SPACES
MAIN PROJ.	XXXXXXXX	SIDE B1 NOT APPLICABLE
PROJ. ENG.	XXXXXXXX	ENGRAVING SEQUENCE
MOLDING SURFACE ENGRAVING DATA:		
POSITION: AS SHOWN ON MOLDING SURFACE		
DETAILS:		
SIDE A1 SIZE: 2.00 HIGH X 0.10 DEEP		
STYLE: ZURICH SHOWN POSITIVE ON PLASTIC		
SIDE B1 SIZE: 2.00 HIGH X 0.10 DEEP		
STYLE: ZURICH SHOWN POSITIVE ON PLASTIC		

CUSTOMER APPROVAL	PLEASE PRINT NAME
	SIGNATURE
DATE	
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DIMENSIONS SHOWN ON THE DRAWING ARE PLASTIC SIZES.	
ALLOWABLE DEVIATIONS ON UNTOLERANCED DIMENSIONS DIN 18801/AFHE 130.	
FOR STACK COMPONENTS THAT ARE BEING REWORKED OR REUSED, THE DIMENSIONS ARE A RESULT OF EXISTING STEEL, AND THE TOLERANCES SHOWN ARE FOR REFERENCE ONLY.	

PRODUCT DATA	
ESTIMATED SHRINKAGE	HUSKY STANDARD
ESTIMATED PART WEIGHT	27.81 ± 0.30 gr (HUSKY EST)
ESTIMATED NECK WEIGHT	3.45 gr (HUSKY EST)
SPECIFIC GRAVITY	1.335 g/cm³
NEUTRAL AXIS HALF-LENGTH	110.25 mm
COMPONENT VOLUME	XXX-XXL
ESTIMATED PART TOTAL AREA	17774 mm² (HUSKY EST)
CUSTOMER REF. DRAWING NO.	BODY# N/A THREAD# N/A
MATERIAL	PET

ASPECTS OF THE PREFORM DESIGN OR THE PREFORM DESIGN IN ITS ENTIRETY MAY BE SUBJECT TO PATENT-PENDING OR PATENT PROTECTION.

METRIC

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HUSKY	
TITLE Preform Plastic Size	
SCALE AS SHOWN	SIZE A1
DRAWING	REV 3
SHEET 1 OF 2	

REV	DATE	DESCRIPTION	NAME
3		ADDITIONAL PJ#455286 AND ENGRAVING ARE ADDED INO-115869	DRWN: CHKD:
2		SL ANGLE IS UPDATED.	DRWN: CHKD:
1		E=WT=1.24MM, SL=32MM, DUS=1.85MM ARE MAINTAINED. NEW THREAD DESIGN DONE FROM HPN 4065158_5	DRWN: CHKD:
0		ORIGINAL ISSUE - DESIGNED BY: SHARVEENDAR,R INO-0111572	DRWN: CHKD:

