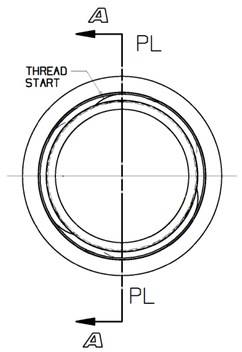
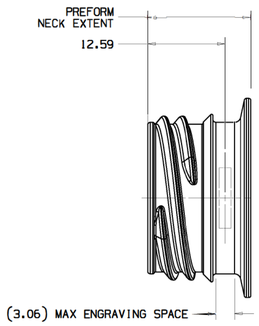


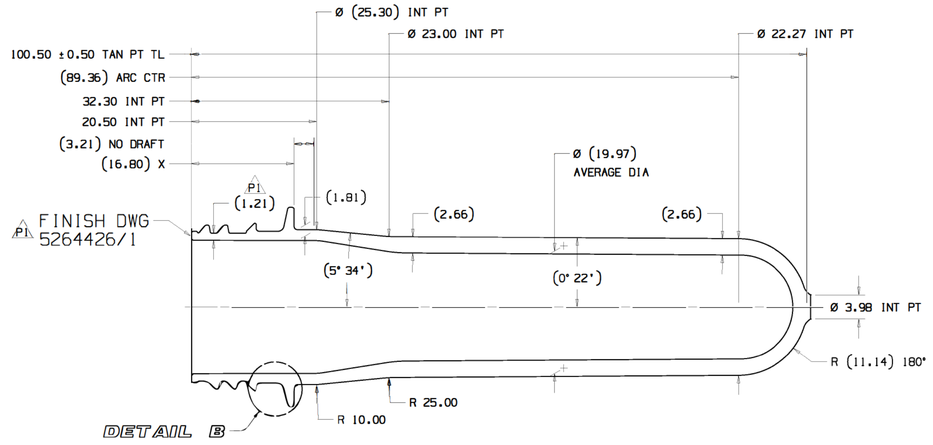
TOP VIEW

SCALE 2:1



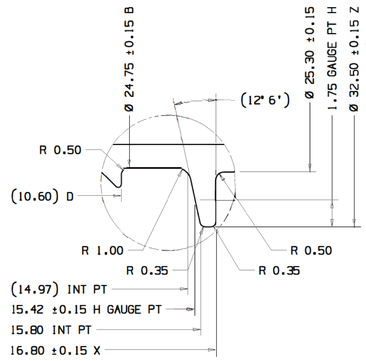
ENGRAVING VIEW
SIDE B
(NON-OPERATOR)

SCALE 2:1



SECTION A'A
CAVITY SIDE DIMENSIONS

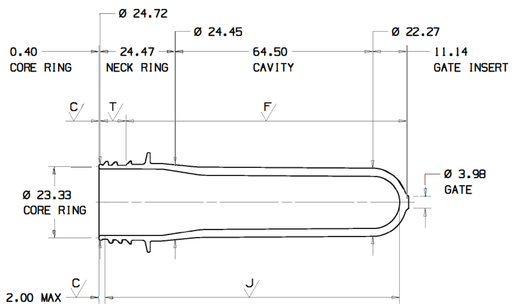
SCALE 2:1



DETAIL B

SCALE 5:1

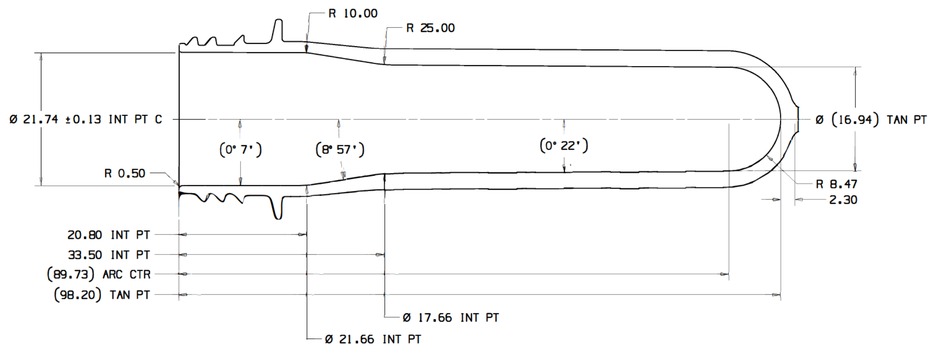
CAVITY SIDE



CORE SIDE

SECTION A'A
SURFACE FINISHES
AND SPLITLINES

SCALE 1:1



SECTION A'A
CORE SIDE DIMENSIONS

SCALE 2:1

REV	DRAWING
P1	7223539

PROJECT	XXXXXX	XX-XX-XX TO XX-XX-XX (SPARES INCLUDED)
MAIN PROJ.	XXXXXX	
PROJ. ENG.	A.PAYINKARA	ENGRAVING SEQUENCE

MOLDING SURFACE ENGRAVING DATA:

POSITION: AS SHOWN ON MOLDING SURFACE
FONT DETAILS:
STYLE: ZURICH SHOWN POSITIVE ON PLASTIC
SIZE: 2.00 HIGH X 0.10 DEEP

MOLDING SURFACE FINISHES

J	M-1	B120 VAPOURHONE AND BUFF
F	0.2 F	POLISH
T	F	MACHINE AND B120 VAPOURHONE
C	0.3 F	GRIND OR HARD TURN

CUSTOMER APPROVAL	PLEASE PRINT NAME
	SIGNATURE
DATE	

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FOR STACK COMPONENTS THAT ARE BEING REWORKED OR REUSED, THE DIMENSIONS ARE A RESULT OF EXISTING STEEL, AND THE TOLERANCES SHOWN ARE FOR REFERENCE ONLY.

PRODUCT DATA

ESTIMATED SHRINKAGE	HUSKY STANDARD
ESTIMATED PART WEIGHT	21.07 ± 0.30 gr (HUSKY EST)
ESTIMATED NECK WEIGHT	3.32 gr (HUSKY EST)
SPECIFIC GRAVITY	1.335
NEUTRAL AXIS HALF-LENGTH	88.23 mm
COMPONENT VOLUME	1.01
ESTIMATED PART TOTAL AREA	14098 mm² (HUSKY EST)
REFERENCE DRAWING NO.	BODY# N/A THREAD# N/A
MATERIAL	PET

REV	DATE	DESCRIPTION	NAME
			DRAWN:
			CHKD:
			DRAWN:
			CHKD:
			DRAWN:
			CHKD:
			DRAWN: [redacted]

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METRIC

HUSKY

TITLE
Preform Plastic Size

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SCALE AS SHOWN	SIZE	DRAWING	REV
SHEET 1 OF 1	A1		P1